

Work Order ID 160790

Thursday, May 04, 2017 9:59:57 AM

160790

Page 1

Item ID: D3278-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Spacer

Start Date: 5/4/2017

Start Qty: 40.00

40

Cust Item ID:

Required Date: 5/8/2017

Req'd Qty: 40.00

40

Customer:

Reference: SCHEDULED/S

Approvals:

Process Plan:

Date: MAY 04 2017

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3278

Rev C

100

0.01

100

FLOW WATER JET

Waterjet

Memo

0.63

FLOW CNC Waterjet

1-Cut as per Dwg D3278

Dwg Rev: CProg Rev: C

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.40

Quality Control

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.80

Quality Control

42

05/17/2017

42

05/17/2017

42

DAS
38
9-89
MAY 10 2017

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Item ID: D3278-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Spacer
Start Date: 5/4/2017 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 5/8/2017 Req'd Qty: 40.00 ***40*** Customer:
Reference: SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Small Fab	Small Fab	0.00				42x			17/05/11 DAS 36 9-89
Small Fab	Memo	0.44							
Small Fab	1-C'sink as per dwg D3278 2-Debur								
140 *140* QC	QC5- Inspect part completeness to step on W/O	0.00				42			DAS 38 9-89 MAY 11 2017
Quality Control	Memo	0.80							
150 *150* Packaging	Identify as per dwg & Stock Location: <u>GA</u>	0.00							DAS 30 9-89 MAY 11 2017
Packaging	Memo	0.40				42			MAY 11 2017
Packaging	LOCATION : GA								

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Item ID: D3278-3 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Spacer
Start Date: 5/4/2017 Start Qty: 40.00 *40* Cust Item ID:
Required Date: 5/8/2017 Req'd Qty: 40.00 *40* Customer:
Reference: SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	4.00							
Quality Control									

DAS
21 MAY 12 2017
8-88

Picklist Print

Thursday, May 04, 2017 10:00:02 AM

Page 1

Work Order ID: 160790

160790

Parent Item: D3278-3

D3278-3

Parent Item Name: Spacer

Start Date: 5/4/2017

Required Date: 5/8/2017

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP . A 04.04.19 New issue KJ/JLM
IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINS0.125		Purchased		No		100	sf	26.5000	0.0344	1.448421			

MDFI RINS0 125

Black Delrin Sheet .125

05/17/10

Location

Loc Qty

Loc Code

MAT019

26.5

m134605

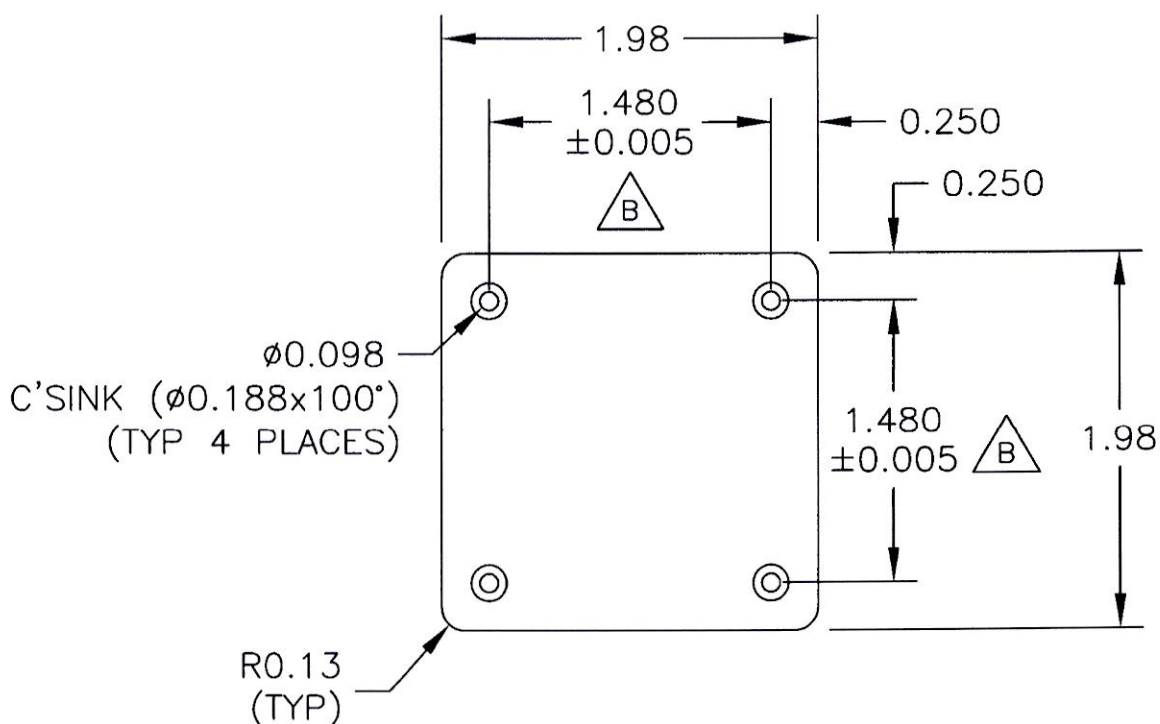
26.5

1.5



DESIGN 9P1	DRAWN BY BC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED B	APPROVED [Signature]	DRAWING NO. D3278	REV. C SHEET 3 OF 3
DATE 07.07.24	TITLE SUPPORT ASSEMBLY		SCALE 1:1

RELEASED
07.08.08



D3278-3 SPACER

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
(REF. DART SPEC. M-DELRIN-B0.125x2.000) OR
DELRIN II 150E OR ACETRON GP ACETAL
(REF. DART SPEC. M-DELRIN-S.125)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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WITHOUT NOTICE
WORK ORDER
NO. 16079005
170507

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